Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Hybrid Adhesive Sealant 760 White, Gray and Black
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/22/12
Supercedes Date: 12/01/11

Document Group: 28-7782-7

Product Use:
Intended Use: Adhesive
Specific Use: One component sealant without isocyanates which forms permanent elastic bonds.

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate</td>
<td>471-34-1</td>
<td>25 - 45</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>0 - 15</td>
</tr>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>1 - 15</td>
</tr>
<tr>
<td>Dibasic Calcium Phthalate</td>
<td>68515-49-1</td>
<td>1 - 15</td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td>1305-78-8</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Iron Oxide (Fe3O4)</td>
<td>1317-61-9</td>
<td>0 - 5</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>0 - 1</td>
</tr>
<tr>
<td>Diocytlinbis(acety lacetonate)</td>
<td>54068-28-9</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>(Trimethoxysilylpropyl)Ethylenediamine</td>
<td>1760-24-3</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste
Odor, Color, Grade:  Slight odor
General Physical Form:  Solid
Immediate health, physical, and environmental hazards:  May cause allergic skin reaction. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:
Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact:  Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.
Skin Contact:  Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.
Inhalation:  Remove person to fresh air. If signs/symptoms develop, get medical attention.
If Swallowed:  Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature  > 200 ºC
Flash Point No flash point
Flammable Limits(LEL) Not Applicable
Flammable Limits(UEL) Not Applicable

5.2 EXTINGUISHING MEDIA
Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable. No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air.

6.2. Environmental precautions
Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Observe precautions from other sections. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid skin contact. Avoid breathing of vapors. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial or professional use only. Avoid eye contact with dust or airborne particles.

7.2 STORAGE
Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store away from areas where product may come into contact with food or pharmaceuticals. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use with appropriate local exhaust ventilation. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/face Protection
Avoid eye contact.
The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection
Avoid skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Polyethylene Polyvinyl Alcohol (PVA).

8.2.3 Respiratory Protection
Avoid breathing of vapors. Avoid breathing of dust created by sanding, grinding or machining.
An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate</td>
<td>CMRG</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Calcium Carbonate</td>
<td>CMRG</td>
<td>STEL</td>
<td>20 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td>ACGIH</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td>OSHA</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>ACGIH</td>
<td>TWA, inhalable fraction</td>
<td>3 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>CMRG</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Limestone</td>
<td>OSHA</td>
<td>TWA, respirable fraction</td>
<td>3.5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Limestone</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Limestone</td>
<td>OSHA</td>
<td>TWA, respirable fraction</td>
<td>5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Limestone</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Diisodecyl Phthalate</td>
<td>CMRG</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>ACGIH</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>CMRG</td>
<td>TWA, as respirable dust</td>
<td>5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

SOURCE OF EXPOSURE LIMIT DATA:
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Paste
Odor, Color, Grade: Slight odor
General Physical Form: Solid
Autoignition temperature > 200 ºC
Flash Point No flash point
Flammable Limits(LEL) Not Applicable
Flammable Limits(UEL) Not Applicable
Boiling Point > 120 ºC
Density 1.61 g/m3
Vapor Density 5 [Test Method: Estimated] [Ref Std: AIR=1]

Vapor Pressure Not Applicable
Specific Gravity 1.6 [Ref Std: WATER=1]
pH Not Applicable
Melting point No Data Available

Solubility in Water Negligible
Evaporation rate No Data Available
Hazardous Air Pollutants No Data Available
Volatile Organic Compounds 29.1 g/l [Test Method: calculated SCAQMD rule 443.1]
Kow - Oct/Water partition coef No Data Available
Percent volatile 1.8 % weight
VOC Less H2O & Exempt Solvents 29.1 g/l [Test Method: calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents 1.8 % [Test Method: calculated per CARB title 2]
Viscosity No Data Available

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
Alcohols
Water
Amines

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
</table>
Carbon monoxide During Combustion
Carbon dioxide During Combustion
Irritant Vapors or Gases During Combustion
Oxides of Nitrogen During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION
Not determined.

CHEMICAL FATE INFORMATION
Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Do not release to ground water or waterways.
Dispose of completely cured (or polymerized) wastes in a sanitary landfill.
As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

STATE REGULATIONS
Contact 3M for more information.
CALIFORNIA PROPOSITION 65

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diisodecyl Phthalate</td>
<td>68515-49-1</td>
<td>*Developmental Toxin</td>
</tr>
</tbody>
</table>

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

CHEMICAL INVENTORIES

One or more of the components in this material is not listed on the TSCA inventory, but is approved for specific commercial use(s) under a US EPA low volume exemption (up to 1000 kg/yr). Research and development production quantities are not included in the 1000 kg/yr limit.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2  Flammability: 1  Reactivity: 1  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 1: Product use information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 8: Respiratory protection - recommended respirators was modified.
Section 8: Respiratory protection - recommended respirators guide was modified.
Section 14: ID Number(s) Template 1 was modified.
Section 2: Ingredient table was modified.
Copyright was modified.
Section 8: Respiratory protection - recommended respirators punctuation was deleted.

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